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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/085,694	02/28/2002	Gary J. Kovar	SC11763TK	1627
23125	7590	09/22/2004	EXAMINER	
FREESCALE SEMICONDUCTOR, INC. LAW DEPARTMENT 7700 WEST PARMER LANE MD:TX32/PL02 AUSTIN, TX 78729			ANDUJAR, LEONARDO	
			ART UNIT	PAPER NUMBER
			2826	

DATE MAILED: 09/22/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary	Application No.	Applicant(s)
	10/085,694	KOVAR ET AL.
	Examiner	Art Unit
	Leonardo Andújar	2826

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --
Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) Responsive to communication(s) filed on 23 June 2004.
- 2a) This action is FINAL. 2b) This action is non-final.
- 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) Claim(s) 1-3,6-16,18-21 and 32-42 is/are pending in the application.
 - 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
- 5) Claim(s) 13-16,18-21 and 33-42 is/are allowed.
- 6) Claim(s) 1-3,6-12 and 32 is/are rejected.
- 7) Claim(s) _____ is/are objected to.
- 8) Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) The specification is objected to by the Examiner.
- 10) The drawing(s) filed on _____ is/are: a) accepted or b) objected to by the Examiner.
 Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
 Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 - a) All b) Some * c) None of:
 1. Certified copies of the priority documents have been received.
 2. Certified copies of the priority documents have been received in Application No. _____.
 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).
- * See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- 1) Notice of References Cited (PTO-892)
- 2) Notice of Draftsperson's Patent Drawing Review (PTO-948)
- 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)
 Paper No(s)/Mail Date _____.
- 4) Interview Summary (PTO-413)
 Paper No(s)/Mail Date. _____.
- 5) Notice of Informal Patent Application (PTO-152)
- 6) Other: _____.

DETAILED ACTION

Continued Examination Under 37 CFR 1.114

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 05/20/2004 has been entered.

Claim Rejections - 35 USC § 102

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

(e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

3. Claims 1-3, 6-12 and 32 are rejected under 35 U.S.C. 102(e) as being anticipated by Iketani (US 20020016013, cited by Applicant).

4. Regarding claim 1, Iketani (e.g. figs. 1-10) shows a method for testing a plurality of semiconductor dies, wherein the method comprises the steps of:

- Providing a semiconductor wafer (pp 0002);
- Singulating the semiconductor wafer to form a plurality of semiconductor die 33 (e.g. fig. 3 & pp 0002);

- Encapsulating the plurality of semiconductor die to form an array 20 wherein the array has a perimeter (e.g. fig. 5A);
 - Placing the array on a temporary substrate 50, the temporary substrate comprising a support structure (e.g. fig. 6A/B);
 - Placing the array with the temporary substrate on a on a testing platform 51 (e.g. fig. 6A/B & pp 0057);
 - Testing at least one of the plurality of semiconductor dies in the array while the array is on the temporary substrate and the testing platform (e.g. fig. 8A/B);
 - And removing the temporary substrate and sorting the array (e.g. fig. 10A).
5. Regarding claim 2, Iketani shows that the temporary substrate is a temporary adhesive substrate (pp 0052).
6. Regarding claim 3, Iketani (e.g. figs. 1-10) shows a method for testing a plurality of semiconductor dies, wherein the method comprises the steps of:

- Providing a semiconductor wafer (pp 0002);
- Singulating the semiconductor wafer to form a plurality of semiconductor die 33 (e.g. fig. 3 & pp 0002);
- Encapsulating the plurality of semiconductor die to form an array 20 wherein the array has a perimeter (e.g. fig. 5A);
- Placing the array on a temporary substrate 50 (e.g. fig. 6A/B);
- Providing a support structure 41 outside the perimeter of the array (e.g. fig. 10 B);

- Placing the array with the temporary substrate on a on a testing platform 51 (e.g. fig. 6A/B & pp 0057);
- Testing at least one of the plurality of semiconductor dies in the array while the array is on the temporary substrate and the testing platform (e.g. fig. 8A/B);
- And removing the temporary substrate and sorting the array; (e.g. fig. 10A).

7. Regarding claim 6, Iketani shows that the method further include attaching the plurality of semiconductor dies to a package substrate 21 and electrically connecting at least one of the plurality of semiconductor dies to the package substrate (e.g. fig. 12A).

8. Regarding claim 7, Iketani shows that the method includes the step of electrically isolating the plurality of semiconductor dies (e.g. fig. 10A).

9. Regarding claim 8, Iketani shows that the electrically isolation is performed by using a saw 36 (e.g. fig. 7A).

10. Regarding 9, Iketani shows that method further comprises the step of singulating the plurality of semiconductor die in the array to physically separate at least two-semiconductor die of the plurality of semiconductor die from each other (e.g. fig. 7A).

11. Regarding claim 10, Iketani shows that the singulating is performed by sawing (e.g. fig. 7A).

12. Regarding claim 11, Iketani shows that the step of encapsulating of the plurality of semiconductor die can be accomplished by molding (pp 0002).

13. Regarding claim 12, Iketani shows that the method includes testing in parallel at least two of the plurality of the semiconductor dies (e.g. fig. 9A).

14. Regarding claim 32, Iketani shows that the electrical isolating is performed using a partial saw process prior to testing. After testing the plurality of semiconductor die are diced to physically separate at least two-semiconductor die of the plurality of semiconductor die from each other (e.g. figs. 7 & 8).

Allowable Subject Matter

15. Claims 13-16, 18-21 and 33-42 are allowed.

16. The following is an examiner's statement of reasons for allowance: the prior art does not show or can be fairly combined to render obvious a method for testing a plurality of semiconductor die that includes the step of placing the plurality of semiconductor die directly on a temporary adhesive as recited in claim 13. Iketani dies 33 cannot be considered as being placed directly on the temporary adhesive 50 because the encapsulating material 35 separate the dies from the temporary substrate. With regards to 37, the prior art does not show or can be fairly combined to render obvious a method for testing a plurality of semiconductor die wherein the dies are electrical isolated by a partial saw process that leaves at least part of the encapsulating material between at least two of the plurality of semiconductor devices.

17. Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

support structure because by definition a substrate is a support structure (see attached definition). With respect to applicant argument regarding the patentability of claim 3, it is respectfully noted that Iketani shows a support structure 41 located outside the perimeter of the array 1 (see fig. 10B)

Attachment

substrate *Engineering*, the structural surface beneath paint or other coverings. *Graphic Arts*, the paper or other surface upon which something is printed. *Electronics*, the support material on which an integrated circuit is constructed or to which it is attached. *Organic Chemistry*, a compound that reacts with a reagent. *Biochemistry*, the reactant in any enzyme-catalyzed reaction.

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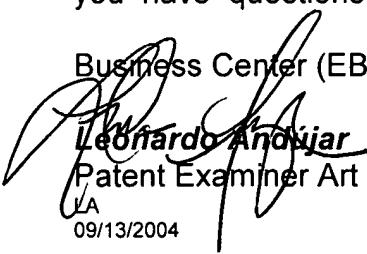
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CIP

Conclusion

19. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Leonardo Andújar whose telephone number is 571-272-1912. The examiner can normally be reached on Mon through Thu from 9:00 AM to 7:30 PM EST.
20. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nathan J Flynn can be reached on 571-272-1915. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.
21. Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).



Leonardo Andújar
Patent Examiner Art Unit 2826
LA
09/13/2004